

Work Order ID 56208

Tuesday, February 16, 2010 9:02:22 AM



RUSH

Page 1

Item ID: D3926-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Wedge

Start Date: 2/16/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 2/16/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-2-16 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3926

Rev A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3926

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B 10-2-16

(14)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B 10-2-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3926-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Wedge

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Cust Item ID:

Required Date: 2/16/2010 Req'd Qty: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

5.06/02/17

44

130

QC8- Inspect parts - second check

0.00



Small Fab

Memo

0.00

Small Fab

1- Deburr if necessary

= 7 m. 10/02/17

14X

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8.06/02/17

44

W/O:		WORK ORDER CHANGES					
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Work Order ID 56208

Tuesday, February 16, 2010 9:02:22 AM



Page 3

Item ID: D3926-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Wedge

Start Date: 2/16/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 2/16/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

10/2/12 (14)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/2/17

MF
10-2-17

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, February 16, 2010 9:02:21 AM

Page 1

Work Order ID: 56208



Parent Item: D3926-1



Parent Item Name: Wedge


Start Date: 2/16/2010

Required Date: 2/16/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10  UHMW 1" Black		Purchased	No			100	sf	463.4905	3.0392	55		

B 10-2-16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

431.7428

112186

122.0164

113166

34.1264

113903

275.6

Main Warehouse

ST

31.7477

111354

31.7477

113166

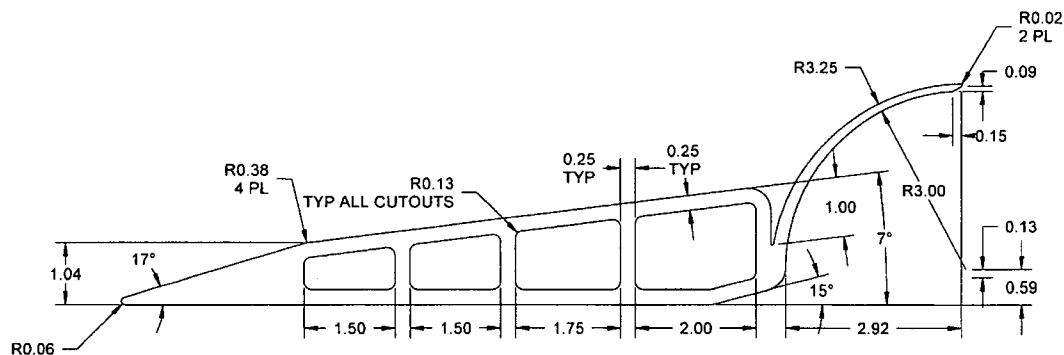
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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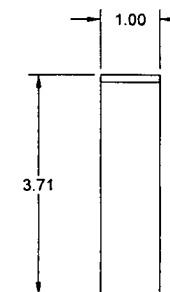
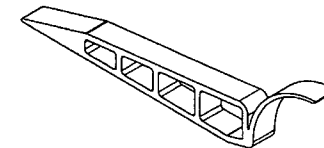
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



56208



D3926-1 WEDGE

RELEASED

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

A		NEW ISSUE		09.07.23	
REV.	DESCRIPTION			BY	DATE
DESIGN	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3926 TITLE WEDGE SCALE NT COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>			REV.	
DRAWN				SHEET 1 OF	
CHECKED				SCALE	
MFG. APPR.				TITLE	
APPROVED				SCALE	
DE APPR.				NT	
DATE	09.07.23				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

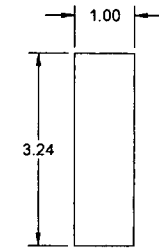
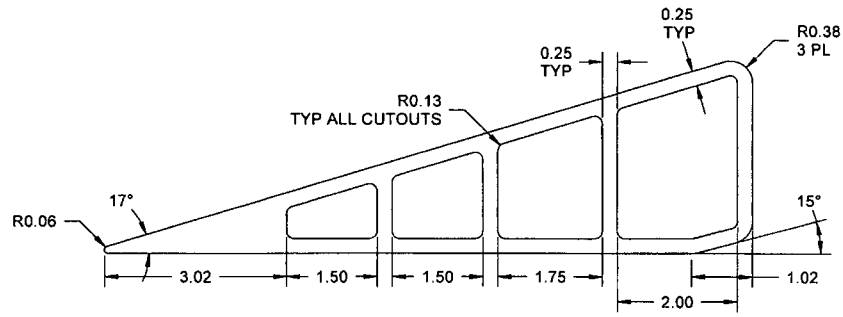
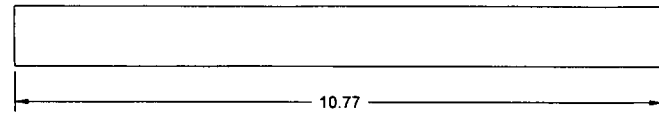
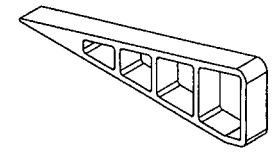
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NOTE: Date & initial all entries

#56208



D3926-3 WEDGE

RELEASED
9/6/11

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMBW10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AJS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D3926	SHEET 2 OF 2
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>140</i>	WEDGE	NTS
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Dart Aerospace Ltd

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